

Step 1.

Place U-bracket on lift arm with countersunk hole at the bottom of the lift arm.

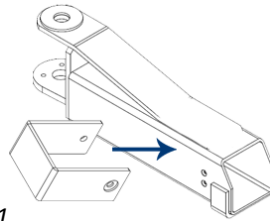


Fig. 1

Step 2.

Insert the 7/16" X 5 1/2" Bolt + 7/16" Flat washer up through the bottom of the bracket.

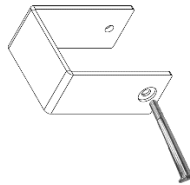


Fig. 2

Step 3.

Slide bolt up through bottom of bracket, 7/16" washer, 1" Delrin bushing, washer, 1/2" Delrin bushing, the Arm Assembly, washer, and 1" Delrin bushing.

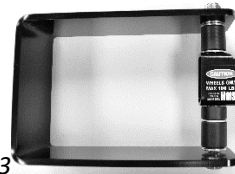


Fig. 3

Step 4.

Slide bolt through the top of the U-Bracket. Cap the bolt with a 7/16" flat washer and 7/16" nyloc nut. (Fig. 3)

Step 5.

Using a 5/8 wrench and impact, tighten the bolt and nyloc nut until bolt has crested the nyloc nut and the U-Bracket does NOT slide on the lift arm.



Step 6.

Using a 9/16 wrench and ratchet, tighten the hinge assembly. Arm should be able to raise and lower with slight resistance.

